

-PREP STEPS-



Overlay on Wood Surfaces



Wood creates issues with grain raise, flexion and tannin bleed.

Our prep steps are as follows...

- 1) Glue and Screw “HardiBacker” or “HardiPanel” to wood
(Use only *Galvanized* screws)**
- 2) Tape all seams with fiberglass tape and Serico**
- 3) Trowel on skim coat of Serico all over to create
smooth surface-could take more than one coat**
- 4) Allow to sit at least Overnight for full cure**
- 5) Sand Serico lightly & clean**
- 6) Overlay project**
- 7) Allow to sit overnight to dry**
- 8) Next day-sand rough areas with 220 grit on a palm sander**
- 9) Clean with water, hydrate and stain**
- 10) Allow stain to sit for 3 hours**
- 11) Clean residue and apply Hardener
3 coats with at least 30 minutes between**
- 12) Buff in Brown Gravy Wax
Buff to a sheen approx 10 min later OR**
- 13) If High-Gloss is desired, skip Liquid Hardener and Wax---
instead, roll-on Solvent Topcoat in two coats 2 hours apart.**